

# AWTA PRODUCT TESTING

Australian Wool Testing Authority Ltd - trading as AWTA Product Testing

A.B.N 43 006 014 106

1st Floor, 191 Racecourse Road, Flemington, Victoria 3031

P.O Box 240, North Melbourne, Victoria 3051

Phone (03) 9371 2400 Fax (03) 9371 2499

## Group Number Assessment

(In accordance with AS 5637.1-2015)

This is to confirm that the product as described below has been tested by AWTA Product Testing .

Testing was performed in accordance with AS/NZS 3837-1998 Method of test for heat and smoke release rates for materials and products using an oxygen consumption calorimeter.

**Test Sponsor :** The Laminex Group  
22 Trewin Street  
Wendouree VIC 3355

**Test Number :** 19-003508  
**Issue Date :** 4/09/2019  
**Print Date :** 4/09/2019

**Sponsor Product** Clients Ref : "Colour Tech Door"  
Laminate with MDF core, melamine back & decorative 2-pac polyurethane  
Nominal Composition : MDF Laminate / polyurethane paint  
Nominal Mass per Unit Area/Density : 830kg/m3  
Nominal Thickness : 18mm

Product Group Number Classification : 4  
Average Specific Extinction Area : 33.7 m<sup>2</sup>/kg



Fiona McDonald  
Testing Technologist

37085

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## TEST REPORT

**Client :** The Laminex Group  
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Wendouree VIC 3355

**Test Number :** 19-003508  
**Issue Date :** 03/09/2019  
**Print Date :** 4/09/2019  
**Order Number :** 3455941

**Sample Description** Clients Ref : "Colour Tech Door"  
Laminate with MDF core, melamine back & decorative 2-pac polyurethane  
Nominal Composition : MDF Laminate / polyurethane paint  
Nominal Mass per Unit Area/Density : 830kg/m<sup>3</sup>  
Nominal Thickness : 18mm

**AS/NZS 3837-1998** Method of Test for Heat and Smoke Release Rates for Materials and Products using an Oxygen Consumption Calorimeter

Date Tested 02/09/2019  
Operator AWTA Test Operator 3  
Face Tested Black face

	Specimen				
	1	2	3	Mean	
Average Heat Release Rate	58.3	65.6	58.2	60.7	kW/m <sup>2</sup>
Average Specific extinction area	39.2	40.3	21.6	33.7	m <sup>2</sup> /kg

(according to Specification C1.10 of the Building Code of Australia)

Test orientation : Horizontal

	Specimen				
	1	2	3	Mean	
Irradiance	50	50	50	50	kW/m <sup>2</sup>
Exhaust flow rate	0.024	0.024	0.024	0.024	m <sup>3</sup> /s
Time to sustained flaming	25	16	28	23	sec
Test duration	2966	2635	3600	3067	sec
Peak heat release after ignition	277.1	259.4	292.5	276.3	kW/m <sup>2</sup>
Average heat at 60 s	179.6	186.9	202.7	189.7	kW/m <sup>2</sup>
Average heat at 180 s	160.8	165.6	183.0	169.8	kW/m <sup>2</sup>
Average heat at 300 s	146.9	154.7	172.3	157.9	kW/m <sup>2</sup>
Total heat released	171.5	171.7	207.8	183.7	MJ/m <sup>2</sup>

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APPROVED SIGNATORY

MICHAEL A. JACKSON B.Sc.(Hons)  
MANAGING DIRECTOR

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**Test Number :** 19-003508  
**Issue Date :** 03/09/2019  
**Print Date :** 4/09/2019  
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Average effective heat of combustion	17.4	17.8	20.0	18.4	MJ/kg
Initial thickness	18	18	18	18.0	mm
Initial mass	91.4	89.4	87.5	89.4	g
Mass at sustained flaming	90.1	98.7	87.9	92.2	g
Mass remaining	11.8	11.0	3.2	8.6	g
Mass percentage pyrolysed	87.1	87.7	96.4	90.4	%
Mass loss	9.8	9.7	10.4	10.0	kg/m <sup>2</sup>
Average rate of mass loss	3.4	3.7	2.9	3.3	g/m <sup>2</sup> .s
Additional Observations	none				
Difficulties Encountered during Testing	none				

These test results relate only to the behaviour of the product under the conditions of the test, they are not intended to be the sole criterion for assessment of performance under real fire conditions.

The results of these fire tests may be used to directly assess fire hazard, but it should be recognised that a single test method will not provide a full assessment of the fire hazard under all fire conditions.

Tests were conducted with a wire grid placed over the sample during testing. This was done to contain intumescent sample within the sample holder.

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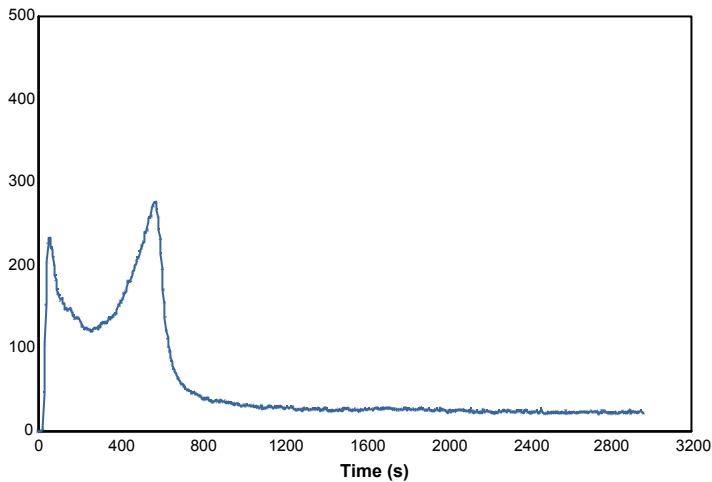
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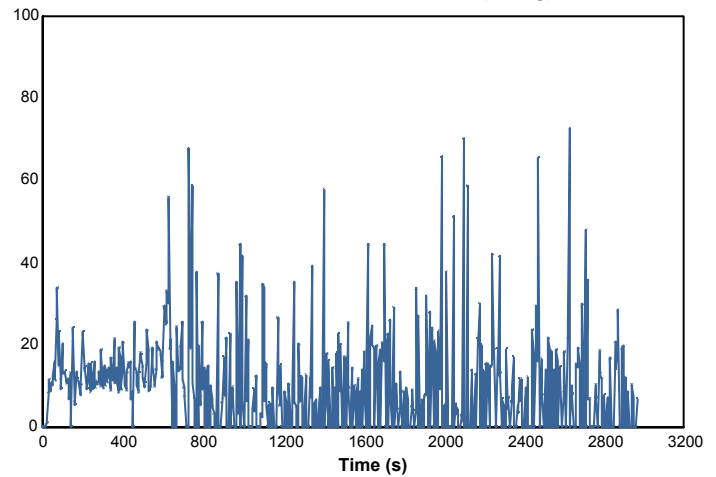
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**Print Date :** 4/09/2019  
**Order Number :** 3455941

**Specimen :** 1

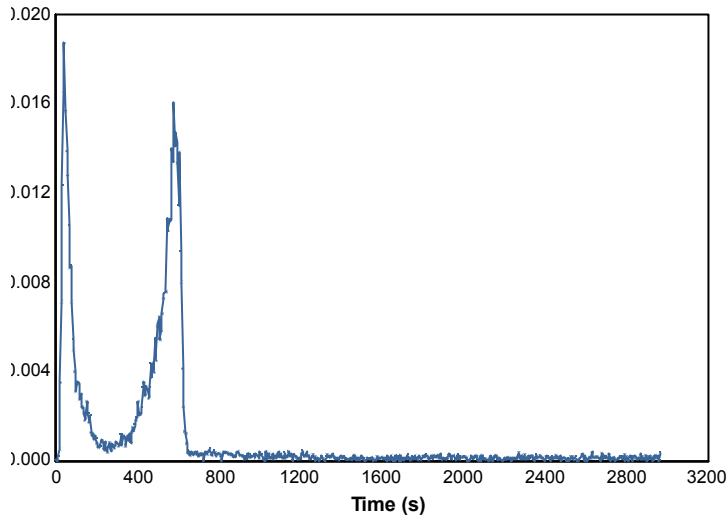
**Heat release rate (kW/m<sup>2</sup>)**



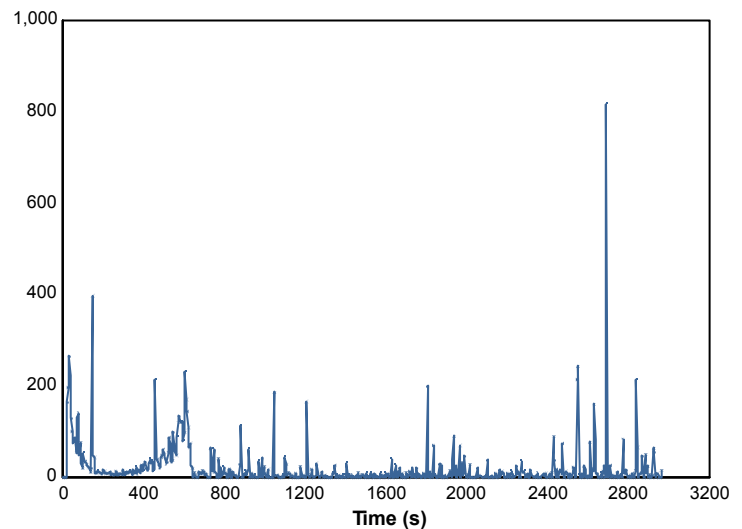
**Effective heat of combustion (MJ/kg)**



**Smoke production rate ([m<sup>2</sup>/s])**



**Specific extinction area (m<sup>2</sup>/kg)**



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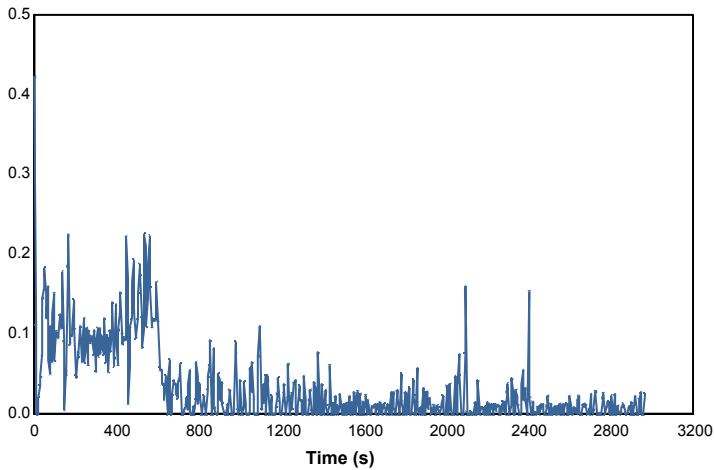
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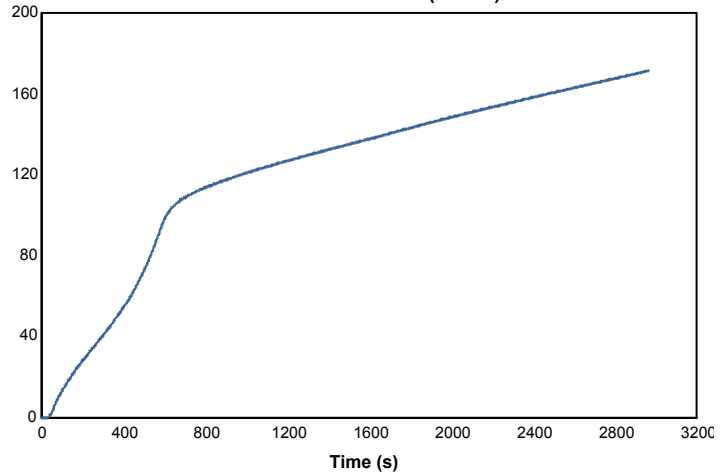
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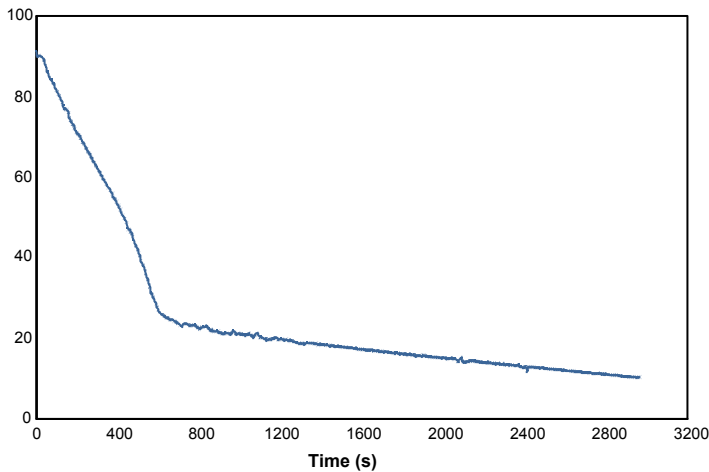
Mass loss rate (g/s)



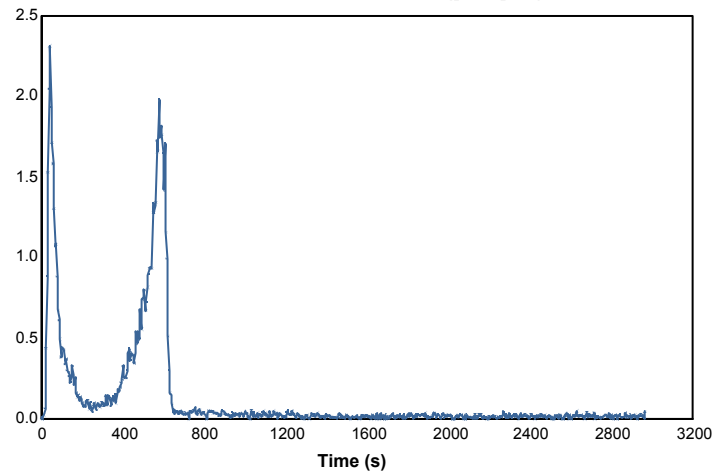
Total heat released (MJ/m²)



Mass (g)



Rate of smoke release ([m²/s]/m²)



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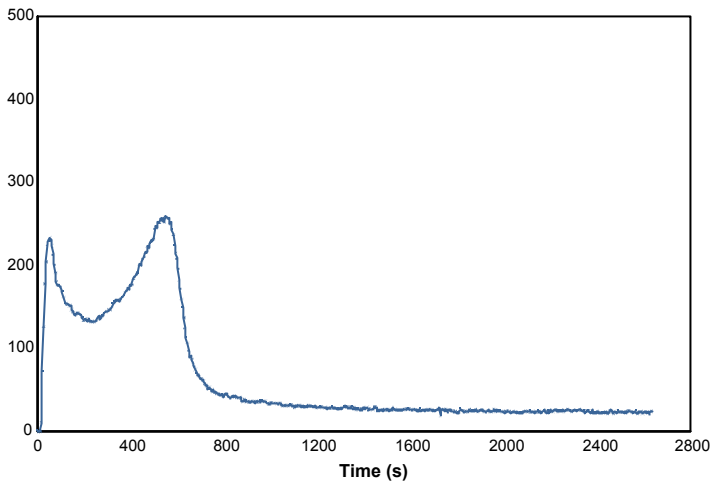
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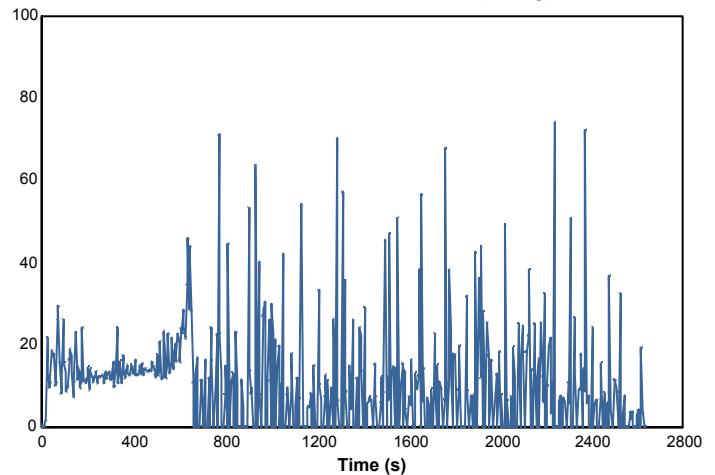
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**Specimen :** 2

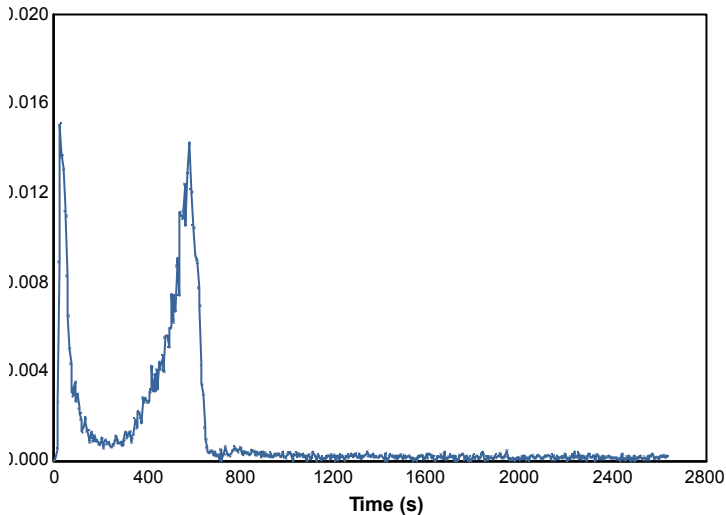
**Heat release rate (kW/m<sup>2</sup>)**



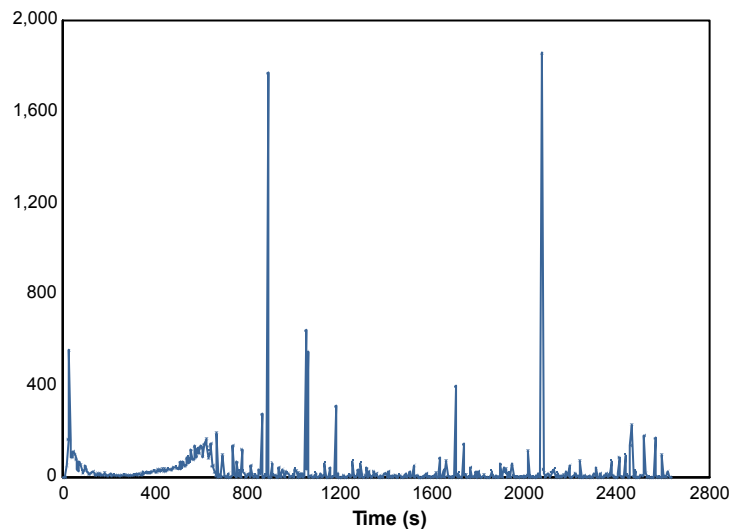
**Effective heat of combustion (MJ/kg)**



**Smoke production rate ([m<sup>2</sup>/s])**



**Specific extinction area (m<sup>2</sup>/kg)**



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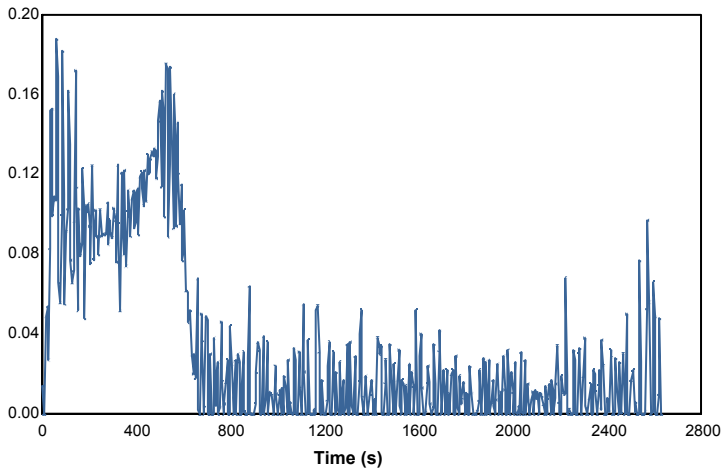
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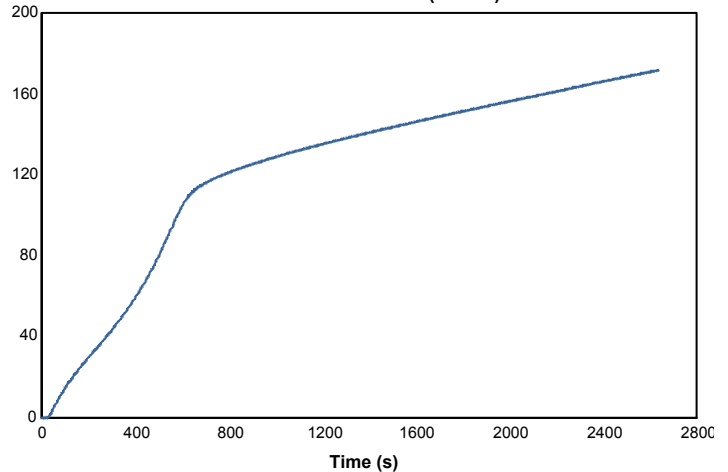
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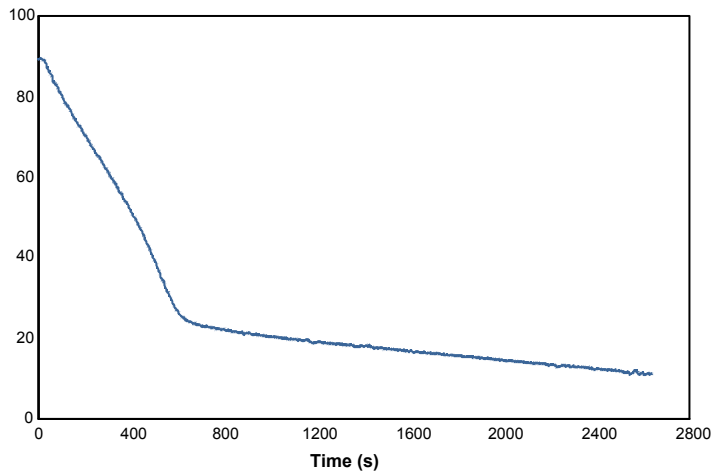
Mass loss rate (g/s)



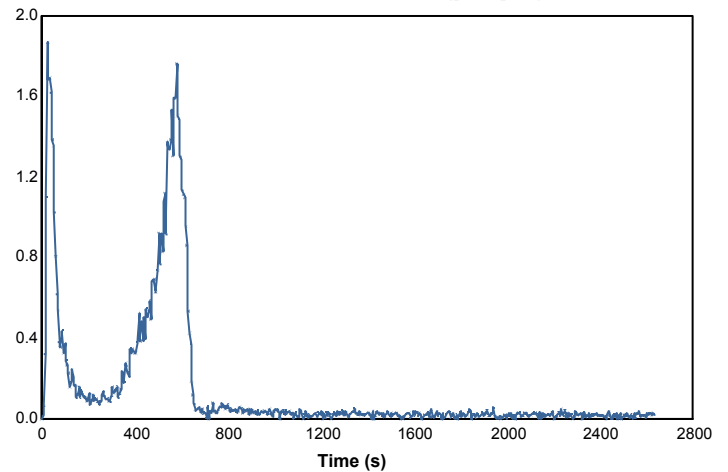
Total heat released (MJ/m²)



Mass (g)



Rate of smoke release ([m²/s]/m²)



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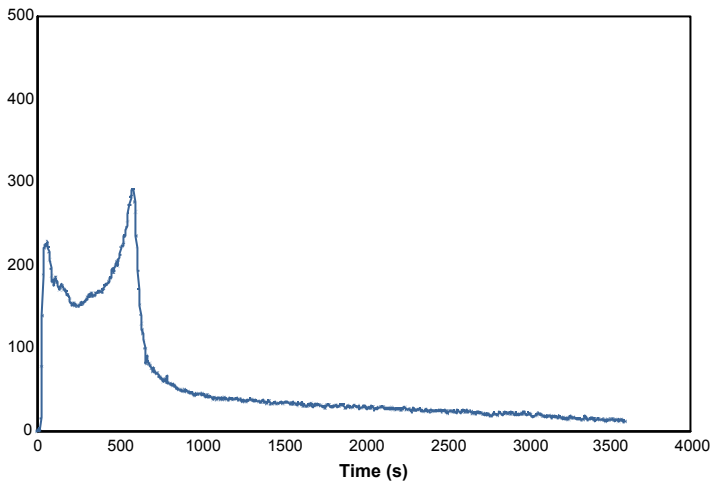
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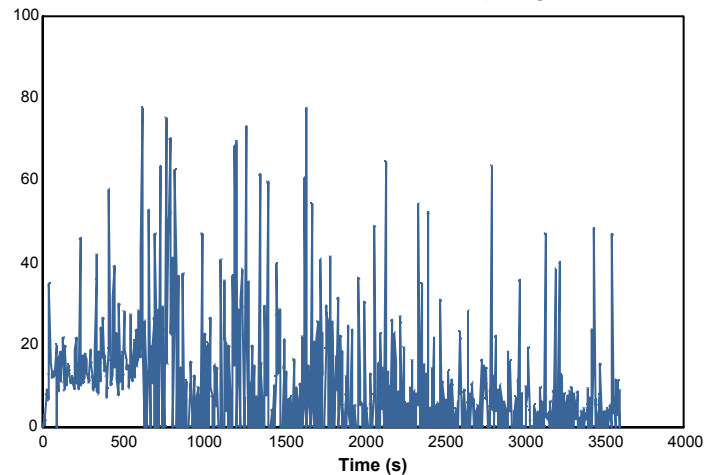
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**Specimen :** 3

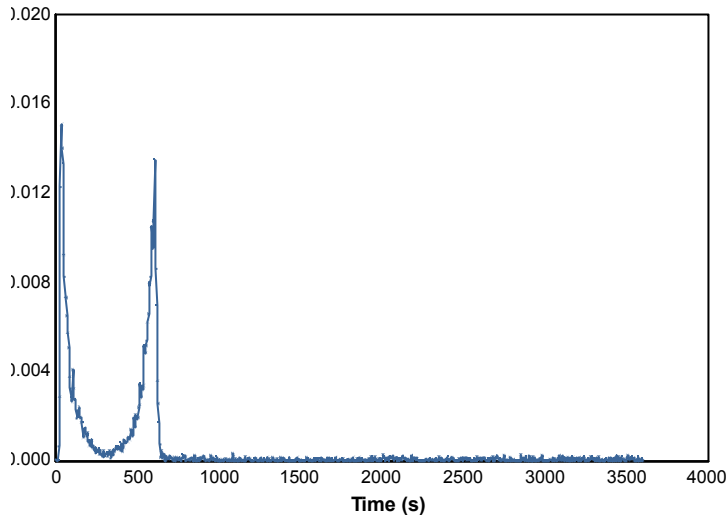
Heat release rate (kW/m<sup>2</sup>)



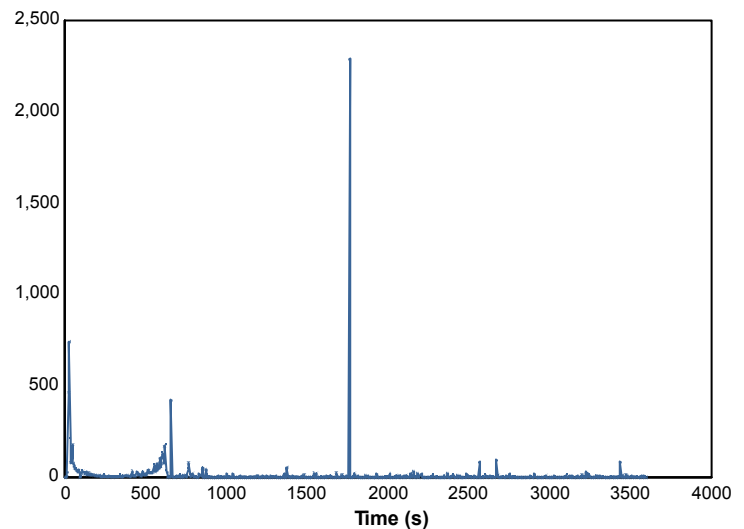
Effective heat of combustion (MJ/kg)



Smoke production rate ([m<sup>2</sup>/s])



Specific extinction area (m<sup>2</sup>/kg)



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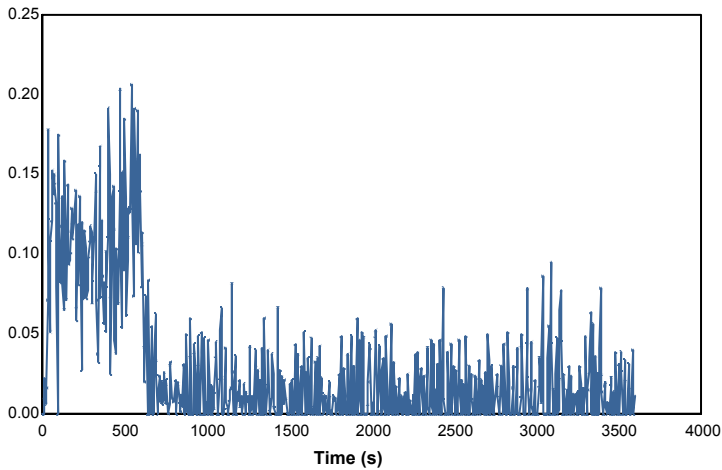
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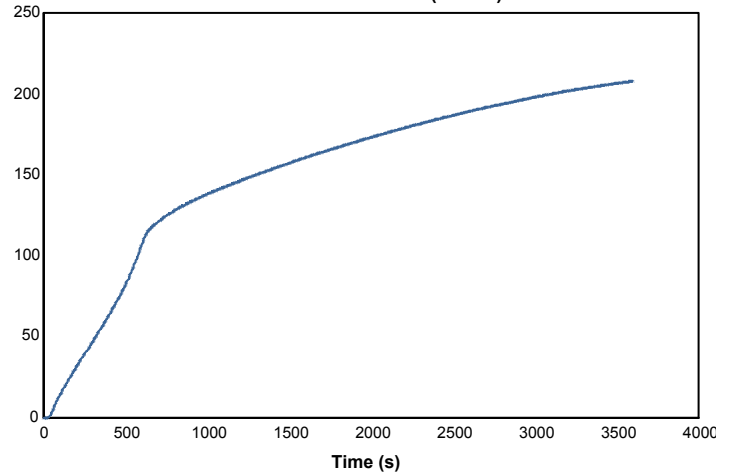
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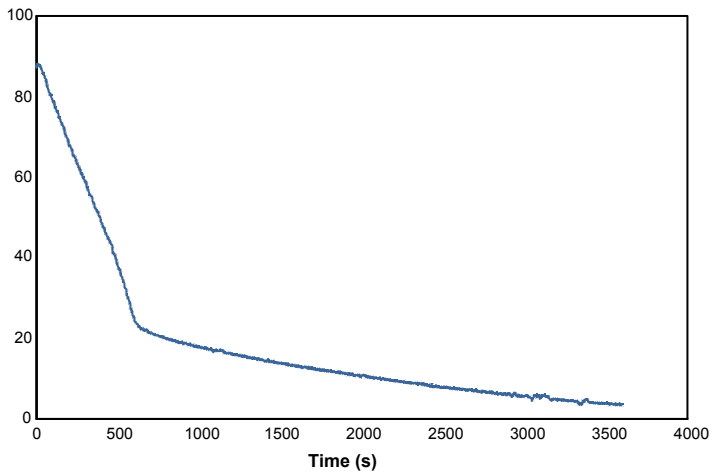
Mass loss rate (g/s)



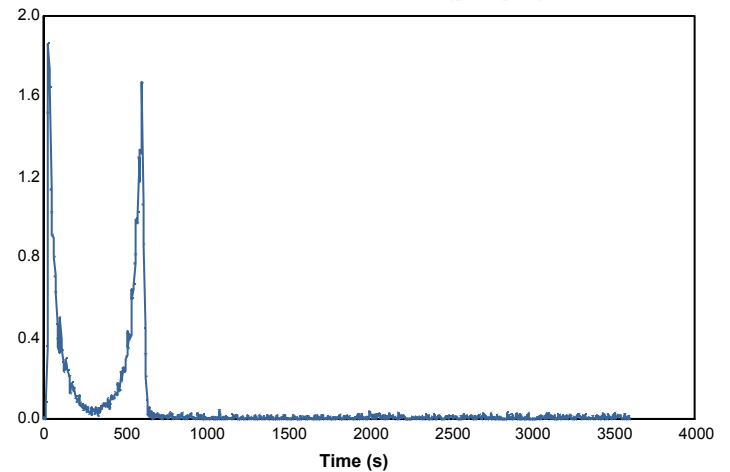
Total heat released (MJ/m²)



Mass (g)



Rate of smoke release ([m²/s]/m²)



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