Australian Wool Testing Authority Ltd - trading as AWTA Product Testing
A.B.N 43 006 014 106

1st Floor, 191 Racecourse Road, Flemington, Victoria 3031 P.O Box 240, North Melbourne, Victoria 3051 Phone (03) 9371 2400 Fax (03) 9371 2499

Group Number Assessment

(In accordance with AS 5637.1-2015)

This is to confirm that the product as described below has been tested by AWTA Product Testing.

Testing was performed in accordance with AS/NZS 3837-1998 Method of test for heat and smoke release rates for materials and products using an oxygen consumption calorimeter.

Test Sponsor: The Laminex Group

22 Trewin Street Wendouree VIC 3355 Test Number : 16-005454
Issue Date : 25/10/2016

Print Date : 26/10/2016

Sponsor Product Clients Ref: "19831 Final multi-layered product - laminex Vinyl wrapped MR E0 MDF Door"

Composite Panel

Colour: Grey/Taupe/Beige

End Use: Doors

Nominal Composition: MR E0 MDF with decorative vinyl wrap on front and sides

Nominal Mass per Unit Area/Density: 790kg/m3

Nominal Thickness: 18mm

Product Group Number Classification: 3

Average Specific Extinction Area: 49.8 m²/kg

Q ..."

Chris Campbell
Client Relations Manager

15488

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TEST REPORT

Client: The Laminex Group

22 Trewin Street Wendouree VIC 3355 **Test Number** : 16-005454 **Issue Date** : 25/10/2016

Print Date : 26/10/2016

Order Number: 2103

Sample Description Clients Ref : "19831 Final multi-layered product - laminex Vinyl wrapped MR E0 MDF Door"

Composite Panel

Colour: Grey/Taupe/Beige

End Use: Doors

Nominal Composition: MR E0 MDF with decorative vinyl wrap on front and sides

Nominal Mass per Unit Area/Density: 790kg/m3

Nominal Thickness: 18mm

AS/NZS 3837-1998 Method of Test for Heat and Smoke Release Rates for Materials and Products using an Oxygen

Consumption Calorimeter

Specimen

2 3 Mean 1 62.5 Average Heat Release Rate 60.8 58.7 60.7 kW/m² 52.6 51.5 45.5 Average Specific extinction area 49.8 m²/ka

(according to Specification C1.10 of the Building Code of Australia)

Test orientation : Horizontal

Specimen 2 3 Mean 1 50 50 50 kW/m² Irradiance 50 24 24 24 24 L/sec Exhaust flow rate Time to sustained flaming 31 28 33 31 sec Test duration 3600 3600 3600 3600 sec

44314 15488 Page 1 of 8

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TEST REPORT

The Laminex Group Client:

22 Trewin Street

Wendouree VIC 3355

Test Number : **Issue Date**

16-005454 25/10/2016

Print Date

26/10/2016

			Order Number :		2103
Peak heat release after ignition	202.0	193.6	202.6	199.4	kW/m²
Average heat at 60 s	128.8	112.9	115.5	119.1	kW/m²
Average heat at 180 s	151.1	147.4	143.7	147.4	kW/m²
Average heat at 300 s	139.8	138.9	131.0	136.6	kW/m²
Total heat released	216.9	223.3	209.5	216.6	MJ/m²
Average effective heat of combustion	14.0	14.4	14.2	14.2	MJ/kg
Initial thickness	18.0	18.0	18.0	18.0	mm
Initial mass	147	148	143	146.0	g
Mass remaining	20.5	21.8	22.7	21.7	g
Mass percentage pyrolysed	86.1	85.3	84.1	85.1	%
Mass loss	126.5	126.2	120.3	124.3	g
Average rate of mass loss	4.4	4.3	4.1	4.3	g/m².s

These test results relate only to the behaviour of the product under the conditions of the test, they are not intended to be the sole criterion for assessment of performance under real fire conditions.

The results of these fire tests may be used to directly assess fire hazard, but it should be recognised that a single test method will not provide a full assessment of the fire hazard under all fire conditions.

Tests were conducted with a wire grid placed over the sample during testing. This was done to contain intumescing sample within the sample holder.

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TEST REPORT

The Laminex Group Client:

> 22 Trewin Street Wendouree VIC 3355

16-005454 Test Number:

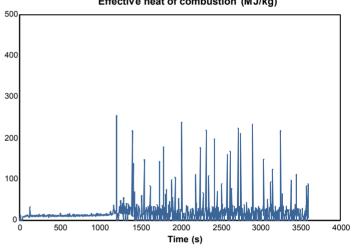
Issue Date 25/10/2016 26/10/2016 **Print Date**

2103 **Order Number:**

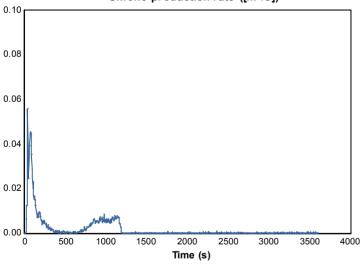
Specimen:

Heat release rate (kW/m²) 250 200 150 100 50 500 1000 1500 2000 2500 3000 3500 4000 Time (s)

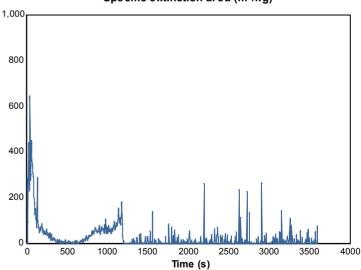
Effective heat of combustion (MJ/kg)







Specific extinction area (m²/kg)



44314 15488 Page 3 of 8

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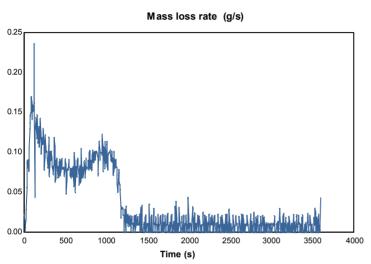
TEST REPORT

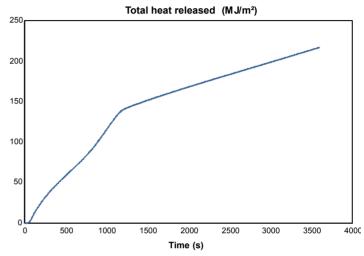
Client: The Laminex Group

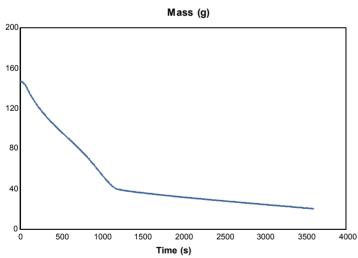
22 Trewin Street Wendouree VIC 3355 **Test Number** : 16-005454 **Issue Date** : 25/10/2016

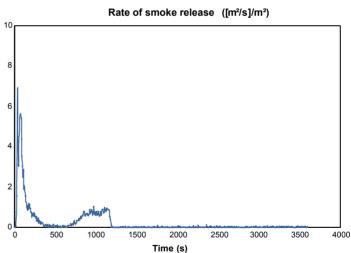
Print Date : 26/10/2016

Order Number: 2103









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TEST REPORT

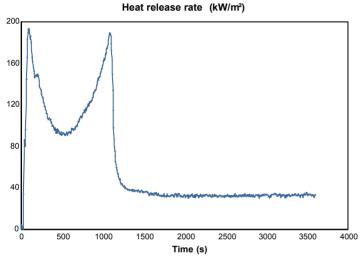
Client: The Laminex Group

22 Trewin Street Wendouree VIC 3355 **Test Number** : 16-005454 **Issue Date** : 25/10/2016

Print Date : 26/10/2016

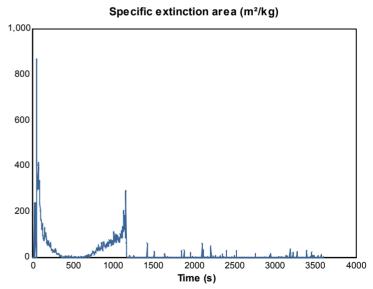
Order Number: 2103

Specimen: 2



Effective heat of combustion (MJ/kg) 500 400 200 100 0 500 1000 1500 2000 2500 3000 3500 4000 Time (s)

Smoke production rate ([m²/s]) 0.05 0.04 0.03 0.02 0.0 0.00 2500 1000 1500 2000 3000 3500 4000 500 Time (s)



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TEST REPORT

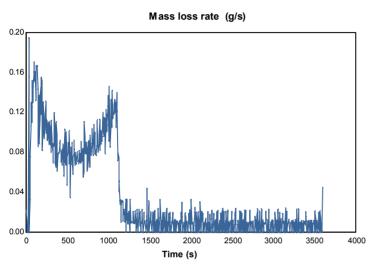
Client: The Laminex Group

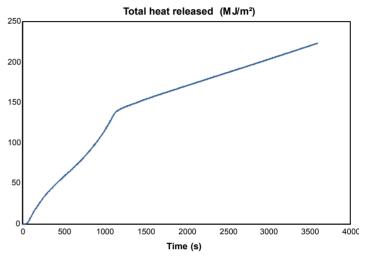
22 Trewin Street
Wendouree VIC 3355

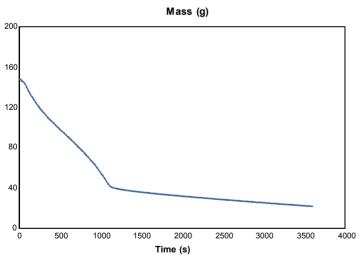
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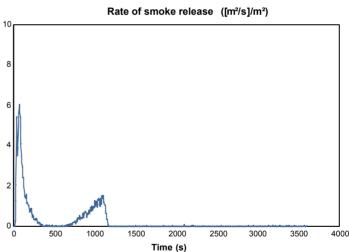
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TEST REPORT

The Laminex Group Client:

22 Trewin Street Wendouree VIC 3355

16-005454 Test Number: Issue Date 25/10/2016

26/10/2016 **Print Date**

2103 **Order Number:**

3 Specimen:

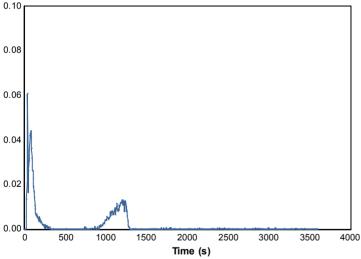
Heat release rate (kW/m²) 250 200 150 100 50 500 1000 1500 2000 2500 3000 3500 4000 Time (s)

Effective heat of combustion (MJ/kg) 250 200 150 100 50

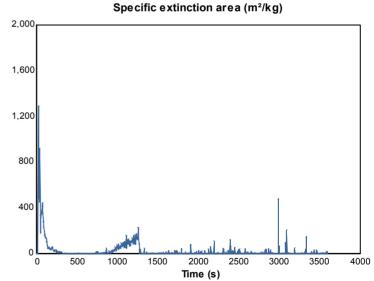
2000

Time (s)

0.08



Smoke production rate ([m²/s])



44314 15488 Page 7 of 8

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TEST REPORT

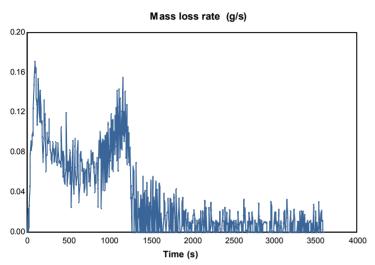
The Laminex Group Client:

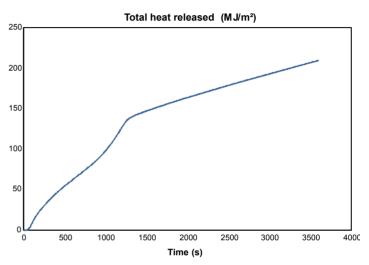
22 Trewin Street Wendouree VIC 3355

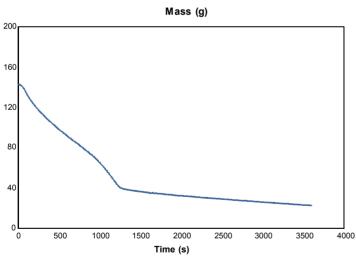
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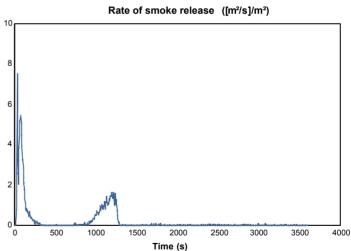
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2103 **Order Number:**









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